

SPLIT-2

Date: Wednesday, 3/26/2008 9:54:04 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEBBING
Job Number	: 38177		
Estimate Number	: 10755		
P.O. Number	:	Part Number	: D3320041
This Issue	: 3/26/2008 S.O. No. :	Drawing Number	: D3320 REV. X C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 32586	Material	: 03-468
Written By	:	Due Date	: 4/1/2008
Checked & Approved By	: JD 08.3.27	Qty:	10 Um: Each
Comment	: Est: A 05.02.09 New Issue KJ/JLM		11

ORDER QTY 1
ONLY FOR TRIAL
IF OKAY, WILL PLACE
MORE

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING
Issue P/O: ~~059~~ 6313 ~~08/05/08~~ 08/05/06
Fabricate D3320-041 as per Dwg D3320
Possible Supplier: Aerotex or Tulmar
Material release note is required

2.0	D3320041P	Webbing
-----	-----------	---------

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
Webbing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1
Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

8/05/12 (1)
08/05/16 (10)
SEE ATTACHED DEVIATIONS

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: GA

08/05/16 (1)

Date: Wednesday, 3/26/2008 9:54:04 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 38177

Part Number: D3320041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/20 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-05-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3320-041 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 08/05/20
 QA: N/C Closed: _____ Date: _____

NCR: <u>38177</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08-05-16	4	SEE ATTACHED DEVIATIONS	<u>RA</u> ASI 042 08-05-16	ACCEPTABLE (SEE ATTACHED)	<u>u/</u> 08/07/16	<u>S</u> 08/05/16	<u>RA</u> ASI 042 08-05-16	<u>S</u> 08/05/16

NOTE: Date & initial all entries

D

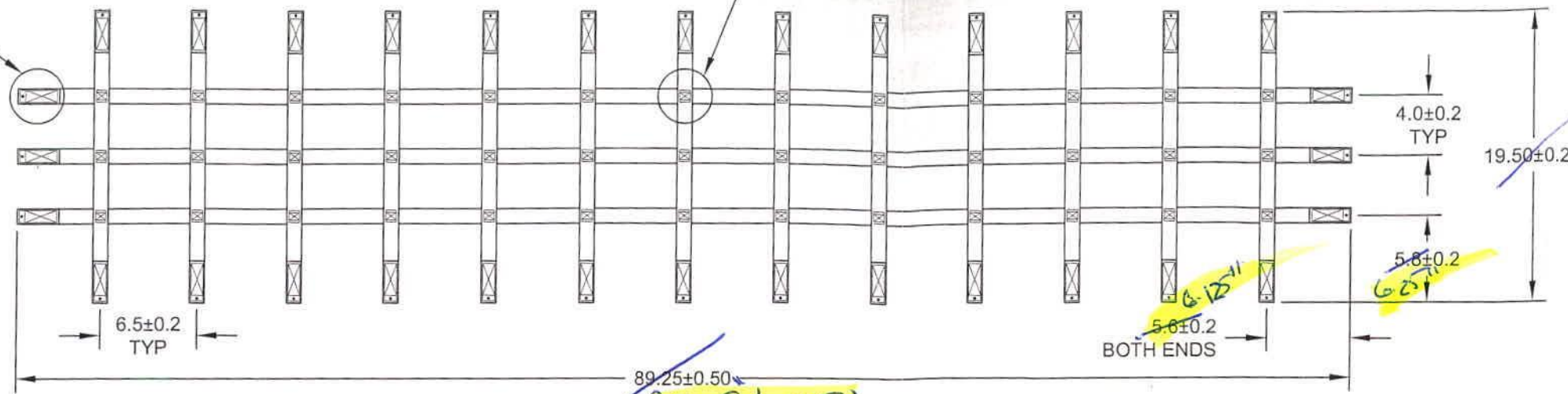
C

B

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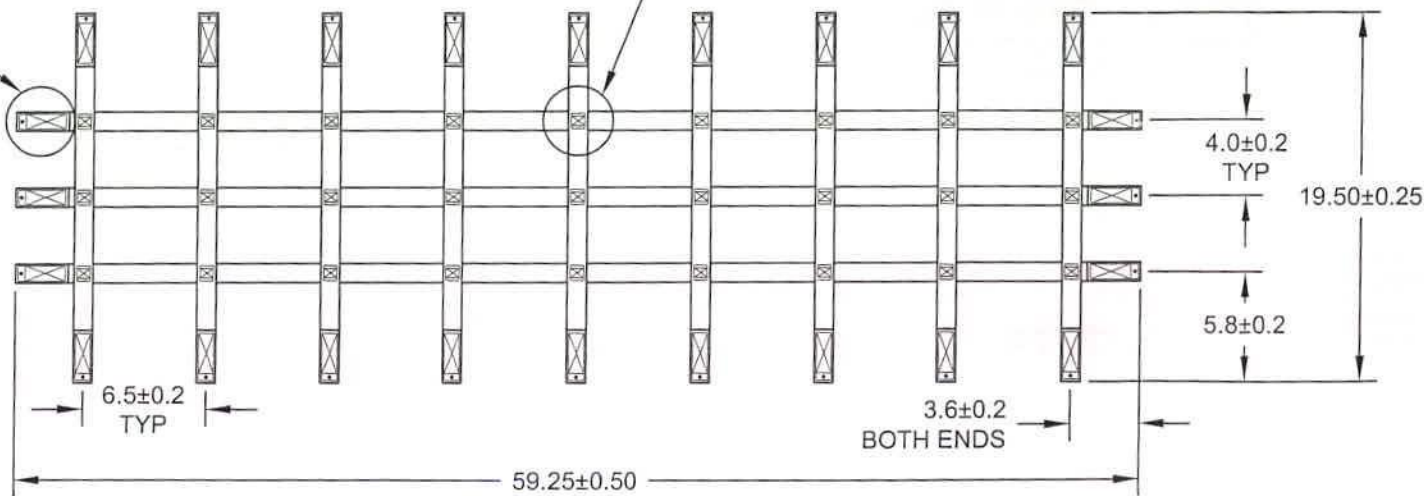
DETAIL A B7-2

DETAIL B B3-2

**D3320-041 WEBBING**

DETAIL A B7-2

DETAIL B B3-2

**D3320-043 WEBBING****NOTES:**

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3320-041 - 0.39 LBS, D3320-043 - 0.30 LBS
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

RELEASED
08-05-07 M/D

C	TYPE XVII WAS TYPE II (ZN A6-1); ADD WEIGHT (ZN A7-1); REASON: PRODUCT IMPROVEMENT, REF PAR 08-009	PH	08.04.23
B	REVISED TOLERANCE AND REFORMAT	MB	07.05.29
A	NEW ISSUE	PH	04.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3320	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEBBING	NTS
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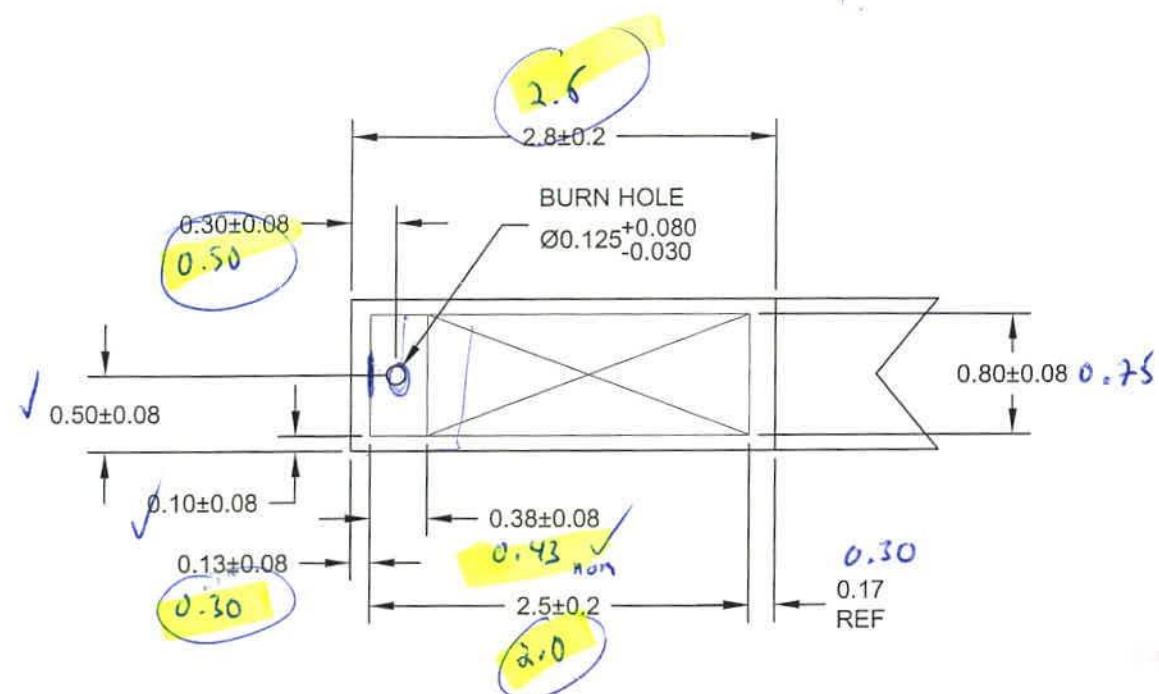
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D

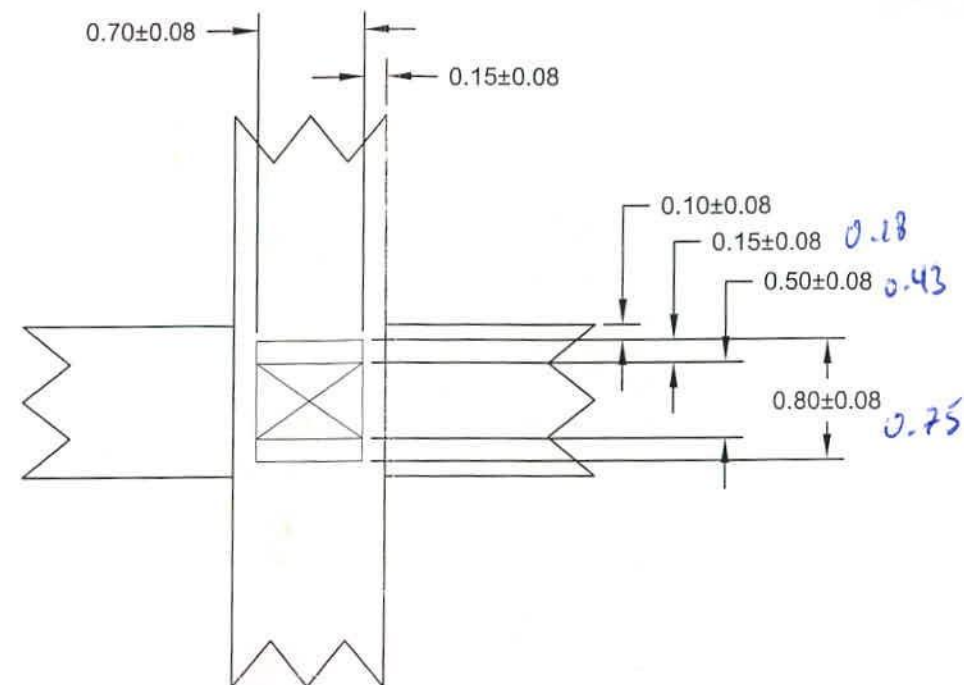
C

B

A



8 **DETAIL A**
D8-1, C8-1



8 **DETAIL B**
D5-1, C6-1

RELEASED
08-05-07

DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	U	D3320	SHEET 2 OF 2
APPROVED	PH	TITLE	SCALE
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Peter Hum

From: David Shepherd [dshepherd@dartaero.com]
Sent: May 15, 2008 5:53 PM
To: 'Peter Hum'
Subject: RE: D3320-041 deviations on part received from Aerotex

Peter,

The deviations described below are acceptable to me as long as the slack is similar to what we had with the old webbing.
Please update the drawing as soon as possible.

David

From: Peter Hum [mailto:phum@dartaero.com]
Sent: Thursday, May 15, 2008 10:32 AM
To: 'David Shepherd'
Subject: D3320-041 deviations on part received from Aerotex

David,

I've attached pictures of the webbing installed on the basket lid.

Attached are the deviations on the dimensions for the D3320-041:

- a) Overall length increased by 1"
- b) Overall width increased by 1"
- c) End stitching detail is further from the end of the part (0.30" was 0.13"), subsequently the location of the burn hole move in to 0.50"
- d) Overall length of the stitch has decreased to 2.0"
- e) As shown in 1 of the attached pictures, there is some slack in the webbing about 1.5" maximum

c) and d) are caused by the manufacturing capabilities of Aerotex.

The dimensions I have circled will be the "new" nominal dimensions when the drawing gets revised. Additionally, the length of the rivet that fastens the webbing will need to be increased by 1 or 2 sizes (due to increased thickness).

Are these acceptable deviations?

Peter

No virus found in this incoming message.

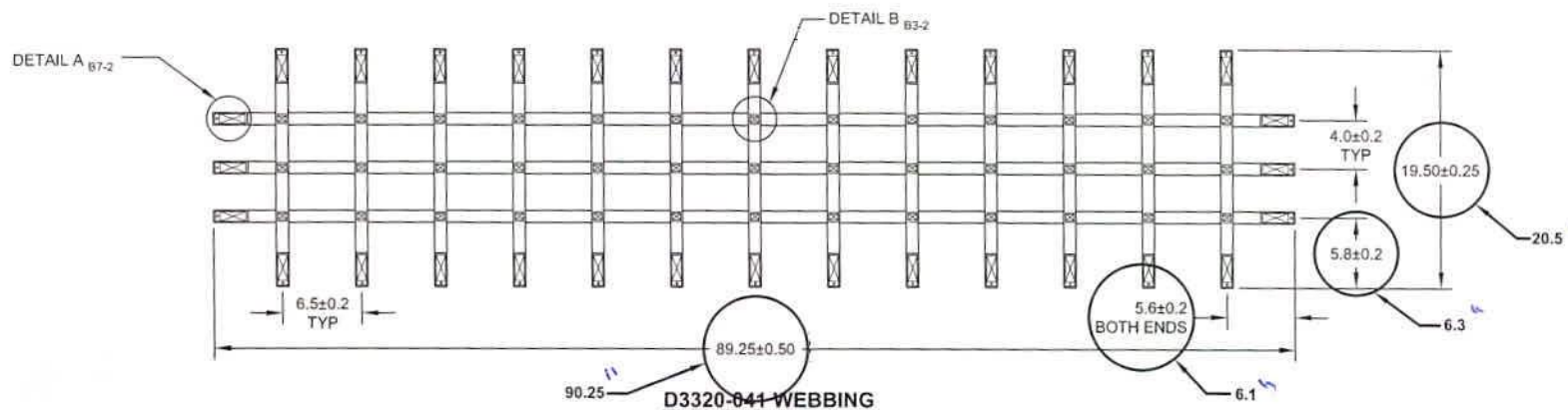
Checked by AVG.

Version: 7.5.524 / Virus Database: 269.23.16/1434 - Release Date: 5/15/2008 7:24 AM

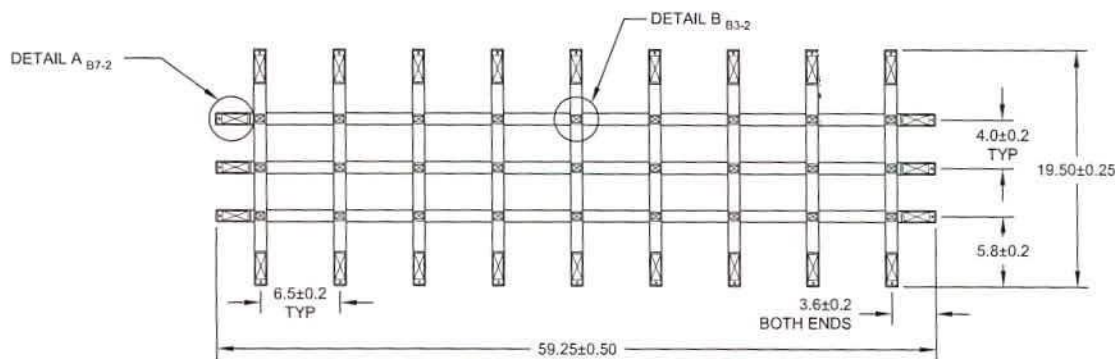
No virus found in this outgoing message.

Checked by AVG.

Version: 7.5.524 / Virus Database: 269.23.16/1434 - Release Date: 5/15/2008 7:24 AM



D3320-041 WEBBING



D3320-043 WEBBING

NOTES:

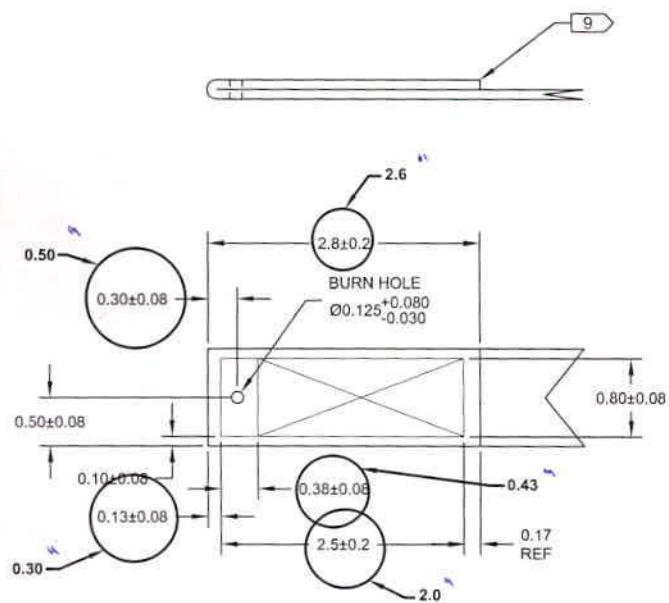
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MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.04.23		

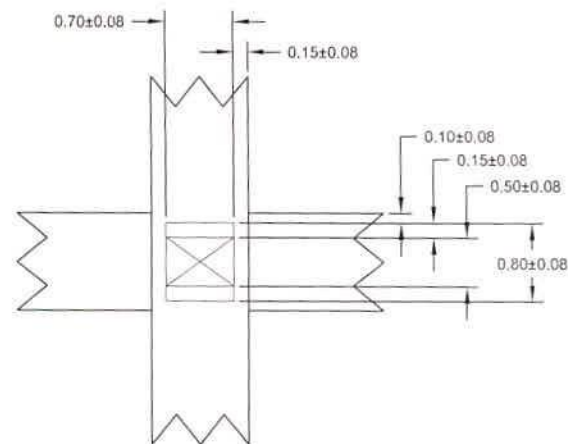
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3320
SHEET 1 OF 2
TITLE WEBBING
SCALE NTS

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8 DETAIL A D8-1, C8-1



8 DETAIL B D5-1, C6-1

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3320	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEBBING	NTS
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ATTN: LINDA.



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 6T6 - Phone: (403) 295-8770 - Fax: (403) 313-0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

6313

Our Work Order:

5441

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - MIL-W-4088 RED T 17

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH
DWG. D3320

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line. The signature is slanted and appears to be a cursive or semi-cursive style.

To:

Fm:Effective

15:19 05/15/08 PG 001

QuickBooks Training By Effective

HANDS ON QUICKBOOKS TRAINING CLASS

CDN LEVEL 1**Getting started**

- Introducing QuickBooks
- Getting around in QuickBooks
- Exiting QuickBooks

Setting up QuickBooks

- Creating / Entering a QuickBooks company
- Setting up QuickBooks preferences
- Choosing a start date
- Setting up income and expense accounts
- Providing details about your income
- Entering opening balances
- Finishing the interview

Working with lists

- Using QuickBooks lists
- Editing the chart of accounts
- Working with the Customer Job list
- Working with the Employee list
- Working with the Vendor list
- Adding custom fields
- Managing lists

Working with bank accounts

- Writing a QuickBooks cheque
- Using bank account registers
- Entering a handwritten cheque
- Transferring money between accounts
- Reconciling chequing accounts

Using other accounts in QuickBooks

- Using other account types in QuickBooks
- Tracking credit card transactions
- Working with asset accounts
- Setting up accounts for fixed assets
- Working with liability accounts
- Depreciating and selling fixed assets
- Understanding equity accounts

Entering sales and invoices

- Using sales forms in QuickBooks
- Filling in a sales form / Memorizing a sale
- Entering a new service item
- Using multiple price levels
- Using statements to bill customers

Receiving payments and making deposits

- Recording customer payments
- Making deposits

Entering and paying bills

- Handling bills in QuickBooks
- Using QuickBooks for accounts payable
- Entering bills / Paying bills

Course Handouts & Q&A**CDN LEVEL 2****Analyzing financial data**

- Reports and graphs help you understand your business
- Creating Quick Reports
- Creating and customizing preset reports
- Saving report settings
- Printing reports
- Exporting reports to Microsoft Excel
- Creating Quick Insight graphs

Setting up inventory

- Turning on the inventory feature
- Entering products into inventory
- Ordering products
- Receiving inventory
- Entering a bill for inventory
- Manually adjusting inventory

Tracking and paying sales tax

- Overview of sales tax in QuickBooks
- Setting up your tax rates
- Applying tax to each sale
- Determining what you owe
- Filing a sales tax return

Doing payroll with QuickBooks

- Overview of payroll tracking
- Setting up for payroll
- Setting up employee payroll information
- Writing a pay cheque
- Tracking your payroll liabilities
- Paying payroll taxes

Estimating and progress Invoicing

- Creating jobs and estimates / Creating multiple estimates
- Creating an invoice from an estimate
- Displaying reports for estimates
- Updating job status

Tracking time

- Tracking time / Invoicing a customer based on time
- Displaying project reports for time tracking
- Paying non-employees for time worked

Customizing forms and writing QuickBooks Letters

- About QuickBooks forms
- Customizing invoices
- Designing custom layouts for forms
- Using QuickBooks Letters

Course Handouts & Q&A

The hands-on activities are the most important parts of the course. The course facilitates your learning by providing structured interaction with the software itself; you will have your own computer. We provide text to explain difficult concepts; the hands-on activities are the focus of the course. By paying close attention as your instructor leads you through these activities, you will learn the skills and concepts effectively. If you have QuickBooks 2007/2008 installed on a notebook may bring your computer and set up your business.

ONLINE CLASSES ALSO AVAILABLE!

June 2 nd (Mon) Level I Comfort Inn & Suites 210 Essa Road Barrie, ON L4N3L1	June 3 rd (Tue) Level II Comfort Inn & Suites 210 Essa Road Barrie, ON L4N3L1	June 5 th (Thurs) Level I Marriott Fairfield Inn 490 Barrydowne Rd. Sudbury ON P3A3T3	June 6 th (Fri) Level II Marriott Fairfield Inn 490 Barrydowne Rd. Sudbury ON P3A3T3
June 8 th (Mon) Level I Days Inn & Conf Centre 33 Benson Street Kingston, ON K7K5W2	June 10 th (Tues) Level II Days Inn & Conf Centre 33 Benson Street Kingston, ON K7K5W2	June 11 th (Wed) Level I Marriott Hotel Ottawa 100 Kent Street Ottawa, ON K1P5R7	June 12 th (Thurs) Level II Marriott Hotel Ottawa 100 Kent Street Ottawa, ON K1P5R7

Class Time: LEVEL 1 9am until 5pm – LEVEL II 9am until 4:00pm

Registration Fee: \$260.00 Online Registration / \$265.00 Phone Registration (\$60.00 discount if you take Level 1 and Level 2)

Classes are limited To register please visit our web address at: www.effectivecomputertraining.com Or call (888) 905-7910

Thank you for your inquiries regarding our classes. To have your fax number removed please call (866) 433-7680